Propane Hydrogenolysis as a Chemical Probe on the Stability of Niobia Surface Oxide Supports

Surface oxides, which consist of one oxide deposited onto another, constitute an important class of catalytic materials. In such a system, the dispersion of the surface, or supported, phase is to a large extent controlled by the oxide-oxide interfacial interactions. Such interactions can stabilize the surface phase as a highly dispersed monolayer and in so doing, significantly change its catalytic properties in relation to the bulk oxide. Thus, there have been numerous studies on the preparation and characterization of surface oxides, with the aim of establishing the interrelationships among interactions, stability, and reactivity *(1-3).*

A complication arises when a surface oxide is used as a support for metal catalysts. Since there are now metal-oxide as well as oxide-oxide interactions, we need to address the fundamental issue of how the interaction of the surface oxide with the support affects its interaction with the metal. In our previous work with Ni supported on $Nb₂O₅-SiO₂$, we have demonstrated that a monolayer of Nb_2O_5 deposited onto SiO_2 exerts the same mechanism of metal-support interaction as bulk $Nb₂O₅(4, 5)$. The extent of interaction, however, is weaker due to the lower concentration and mobility of $Nb₂O₅$ which is stabilized by $SiO₂$. One significant consequence is that under the same reducing conditions, the Ni particles on the $Nb₂O₅$ -SiO₂ support have less of the decorating species and remain relatively active for structure-sensitive reactions such as hydrogenolysis (6). In the case of propane hydrogenolysis, the activity of Ni is almost 1000 times lower on $Nb₂O₅$ than on $SiO₂$,

but only an order of magnitude lower on $Nb₂Os-SiO₂ (5).$

In this note we describe a method which takes advantage of the vastly different support behavior of $Nb₂O₅$ and $SiO₂$ to study the thermal stability of $Nb₂O₅$ surface oxides. Even though the method is illustrated for propane hydrogenolysis over Ni, the same idea is applicable to any system in which the surface and supporting oxides have very different reactivities with respect to a particular probe.

The $Nb₂O₅-SiO₂$ supports were prepared by impregnating silica (Davison 952) with a hexane solution of niobium ethoxide to incipient wetness as described previously (4). The resulting sample after calcination at 773 K for 2 h was denoted as NS(I) (one monolayer of Nb_2O_5 on SiO_2). NS(II) was a sample with a second layer of $Nb₂O₅$ deposited onto NS(I) by repeating the same procedure. Different batches of these supports were then subjected to a range of thermal treatments *prior to the introduction of Ni* with the treatment conditions expressed as (temperature in K, time in h).

Nickel catalysts were prepared with the heat-treated supports by the incipient wetness impregnation of $Ni(NO_3)_2 \cdot 6H_2O$. The Ni loading was either 10 or 5 wt%, depending on the surface area of the support. For kinetic studies, all catalysts were reduced *in situ* in flowing hydrogen at 773 K for 1 h. This condition was sufficient for the complete reduction of Ni on all these supports (5).

Propane hydrogenolysis was studied over these catalysts in a differential reactor by

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Support Ni loading Ni particle Activity $\times 10^4$ E_{a1} E_{a2} P_{H_2} $P_{C_3H_8}$ $[wt\%]$ size $[nm]^b$ $[s^{-1}]$ $[kcal]$ $[klz]$ [wt%] size $[nm]$ ^b $[s^{-1}]$ [kcal/ mole] r_1 r_2 m_1 m_2 n_1 n_2 **SiO2** 18 5.5 14.3 **11.9** 39 64 **- 1.6 - 3.0 1.0 1.0** Nb_2O_5 10 4.0 0.13 0.03 14 34 -0.1 -0.7 0.9 0.6 NS(I) 10 5.5 2.7 1.8 34 58 -1.3 -2.4 1.0 0.9 NS(I)(873,48)^c 5 3.0 1.8 1.0 31 48 -1.4 -2.4 1.0 1.0 NS(I)(973,48) 5 3.0 2.7 1.6 30 45 -1.2 -2.2 1.0 1.0
NS(I)(1073,48) 5 3.0 2.8 1.0 36 56 -1.3 -2.1 1.0 1.0 $NS(I)(1073,48)$ 5 3.0 2.8 1.0 36 56 -1.3 -2.1 1.0 1.0
 $NS(I)(1273,-)^d$ 5 3.0 5.5 3.5 36 57 -1.4 -2.5 1.0 1.0 $NS(I)(1273, -)^d$ 5 3.0 5.5 3.5 36 57 - 1.4 - 2.5 1.0 1.0
 $NS(I)(1273, 16)$ 5 3.0 8.9 5.5 36 58 - 1.5 - 2.6 1.0 1.1 NS(I)(1273,16) 5 3.0 8.9 5.5 36 58 -1.5 -2.6 1.0 1.1
NS(I)(1273,48) 5 14 26 16 39 58 -1.6 -2.9 1.0 1.0 NS(I)(1273,48) 5 14 26 16 39 58 -1.6 -2.9 1.0 1.0
NS(II) 10 6.0 0.3 0.2 20 39 -0.4 -1.0 0.9 0.8 NS(II) 10 6.0 0.3 0.2 20 39 -0.4 -1.0 0.9 0.8 NS(II)(873,16) 10 4.2 1.8 1.1 37 54 - 1.4 -2.5 0.9 0.9

^a Kinetic parameters for the rate law shown as Eq. (1) in text. Subscripts 1 and 2 denote reaction pathway 1 and 2, respectively. Experimental conditions were $T = 478$ K, $P_{\text{H}_2} = 152$ Torr, and $P_{\text{C}_1\text{H}_8} = 22.8$ Torr.

 b Particle size calculated from X-ray line broadening.</sup>

 c (873,48) refers to calcination at 873 K for 48 h.

 d (1273, –) refers to calcination with a temperature ramp of 10K/min up to 1273 K without holding at 1273 K.

following a previously described procedure (5). Briefly, a rate law of the form

$$
r_i = k_i \exp\left[-\frac{E_{ai}}{RT}\right] P_{\mathrm{H}_2}^{m_i} P_{\mathrm{C}_3\mathrm{H}_8}^{n_i} \qquad (1)
$$

was established for each of the two reaction pathways (hydrogenolysis into ethane and methane (pathway 1) versus complete hydrogenolysis into methane (pathway 2)). The two pathways could be considered as independent since at the low conversion levels used in this study, the subsequent hydrogenolysis of ethane from pathway 1 into methane was negligible (7). The rate, expressed as a turnover frequency, was calculated on the basis of the weight loading and particle size as determined by X-ray diffraction line broadening of Ni in each sample.

Table 1 summarizes the results for propane hydrogenolysis over Ni supported on a series of NS(I) and NS(II) heat treated under different conditions. Data for SiO₂ and $Nb₂O₅$ (5), which are included for comparison, show clearly the interacting effects of $Nb₂O₅$ as a support in terms of lower

activities and different kinetic parameters (activation energy and reaction orders). For NS(I) calcined at 773 K for 2 h, the activities were intermediate between those of SiO₂ and $Nb₂O₅$, and the kinetic parameters were closer to those of $SiO₂$. These observations were interpreted as a less interactive surface $Nb₂O₅$ phase stabilized on SiO₂ (5). It is then significant to note that the kinetic parameters did not vary much on NS(I) up to a treatment temperature of 1273 K, above which the activities increased. In fact, one could define a percent $Nb₂O₅$ surface coverage on a particular sample as

% surface coverage =
$$
\frac{a_{\text{SiO}_2} - a_{\text{sample}}}{a_{\text{SiO}_2} - a_{\text{NS(1)}}}
$$
 (2)

where a_i denotes the sum of activities for Ni on support i.

This definition, which gives theoretical limits of 0 and 100% for the $SiO₂$ and NS(I) supports, respectively, is based on two assumptions. The first assumption is that the activity due to Ni supported on bulk $Nb₂O₅$

TABLE 2

	Thermal Stability of $Nb2O5$ Surface Oxides				
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^a See text for explanation.

is negligibly small, which is valid in view of the data in Table 1. The second assumption is that NS(I) indeed represents a stable $Nb₂O₅$ monolayer over SiO₂. Our previous results (4, 8) have shown that the surface phase in this sample is highly dispersed and, even though it may not completely cover 100% of the SiO₂ surface, is a good base case against which the heat-treated samples can be compared.

Table 2 shows the % surface coverage of $Nb₂O₅$ in the heat-treated NS(I) supports as calculated by Eq. (2). Values larger than 100% are due to uncertainties in kinetic rate measurements; they are sufficiently close to 100% to suggest that the surface Nb_2O_5 phase remained stable up to 1073 K. At the other extreme, the NS(I) (1273,48) support showed higher activities than $SiO₂$. This observation could be explained by the uncertainty in calculating turnover frequencies for a support which had the lowest surface area from the severe heat treatment and consequently the largest Ni particle size. We believe such high activities reflect a support which is void of surface $Nb₂O_s$ (hence the entry of 0% in Table 2). The heat treatment could have caused the encapsulation of $Nb₂O₅$ by SiO₂. Thus, it is encouraging that Eq. (2), which is based on a phenomenological model, gives physically meaningful limiting cases. At intermediate values of $Nb₂O₅$ surface coverage, Eq. (2) may be less accurate due to the assumptions involved but still

useful as a relative gauge. Note in particular that the % surface coverage begins to drop off at 1273 K, a temperature at which $SiO₂$ becomes mobile (9). This deviation from full coverage would be consistent with the exposure of SiO₂ surface as a noninteracting support for Ni.

Propane hydrogenolysis was equally sensitive as a chemical probe on NS(II). As shown in Table 1, the activities decreased when a second layer of $Nb₂O₅$ was deposited onto NS(I) as there was more $Nb₂O₅$ to interact with Ni. When NS(II) was heat treated at 873 K for 16 h, the formation of $TT-Nb₂O₅$ was detected by X-ray diffraction (4) and the hydrogenolysis activities resembled those of NS(I) after the subsequent introduction of Ni. In fact, the $%$ surface coverage of Nb_2O_5 in NS(II) (873,16) was calculated to be near 100% (see Table 2). Thus, there is strong evidence that the crystallization of $Nb₂O₅$ occurs primarily from the second layer and not at the expense of the first. A monolayer of $Nb₂O₅$ is thus stabilized by its interaction with $SiO₂$, which is consistent with the results presented earlier for the heat-treated NS(I) supports.

In summary, we have described a chemical means to characterize the thermal stability of supported oxides. As applied to the particular system of $Nb₂O₅$ on SiO₂, the method confirms an earlier finding (that the first layer of $Nb₂O₅$ interacts strongly with $SiO₂$) as well as providing new insight that the crystallization of NS(II) leaves the first layer intact.

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